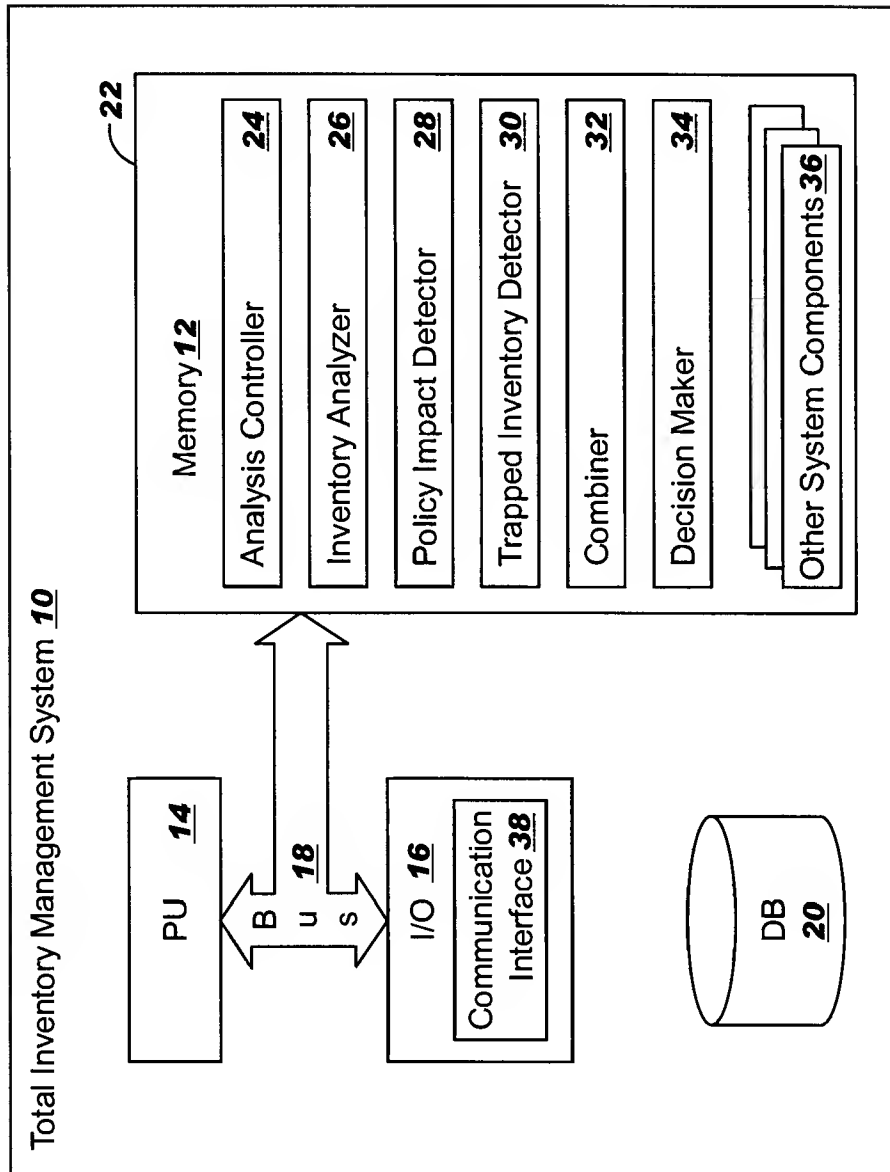


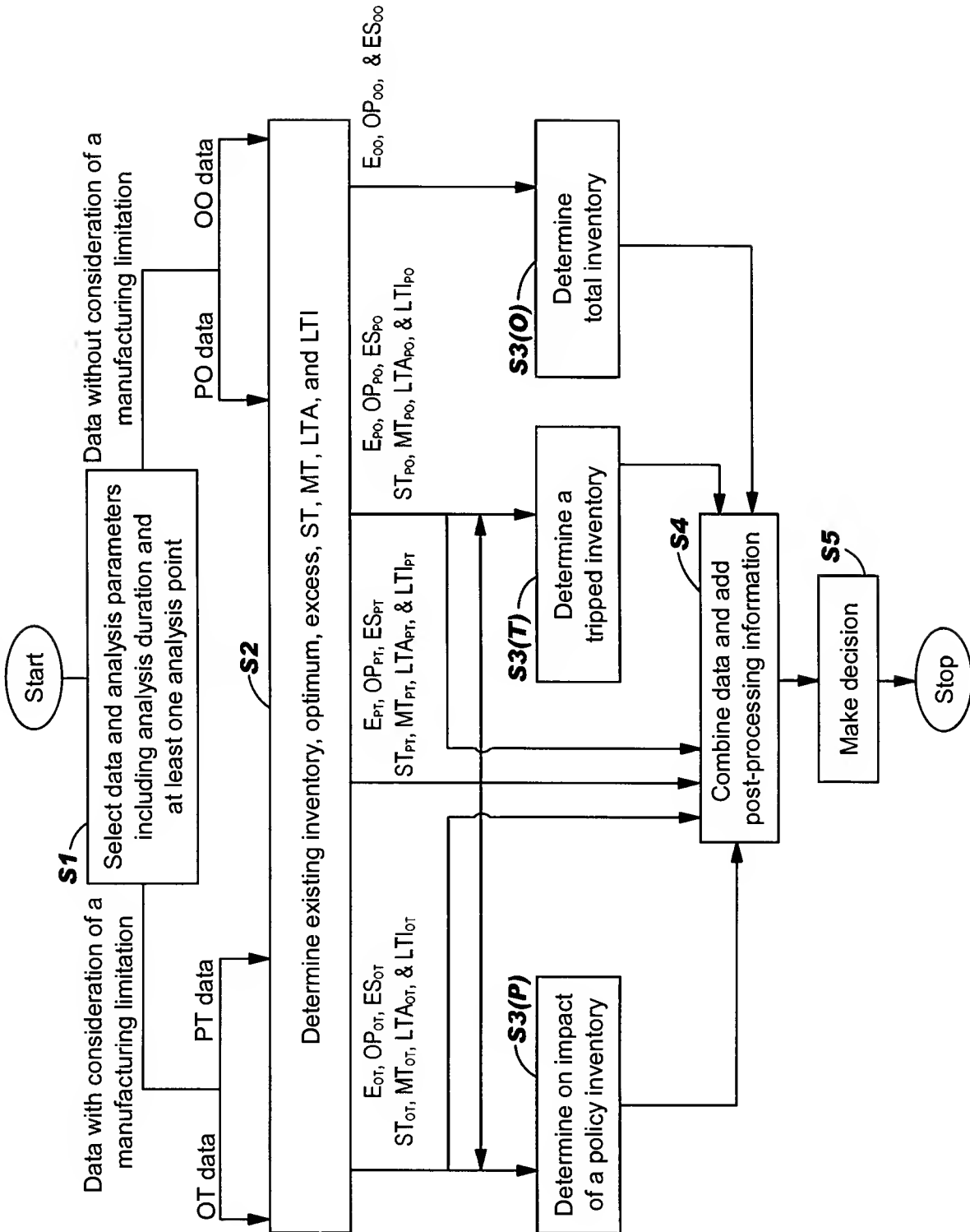
1/13

FIG. 1



2/13

FIG. 2



3/13

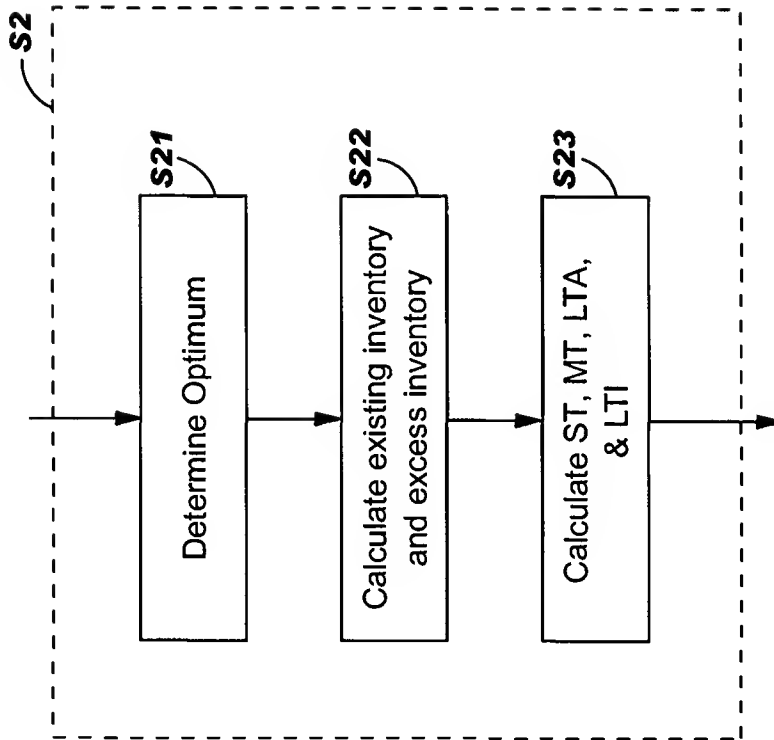
FIG. 3

PN	Site	Date	Record Type	Quantity/Pieces
0000076P5519	09BD	20030725	Beginning Inventory	41,903
0000076P5519	09BD	20031030	Demand	10,000
0000076P5519	09BD	20040214	Demand	10,000
0000076P5519	09BD	20040731	Demand	10,000

4/13

FIG.

4



5/13

FIG.  
5

PN	Site	Date	Optimum
0000076P5519	09BD	20030725	0
0000076P5519	09BD	20030731	0
0000076P5519	09BD	20030831	0
0000076P5519	09BD	20030930	0
0000076P5519	09BD	20031031	0
0000076P5519	09BD	20031130	0
0000076P5519	09BD	20031231	0
0000076P5519	09BD	20040131	0
0000076P5519	09BD	20040229	0
0000076P5519	09BD	20040331	0
0000076P5519	09BD	20040430	0
0000076P5519	09BD	20040531	0
0000076P5519	09BD	20040630	0
0000076P5519	09BD	20040731	10,000

6/13

FIG.  
6

PN	Site	Bucket Date	Existing	Optimum	Excess
0000076P5519	09BD	20030725	41,903	0	41,903
0000076P5519	09BD	20030731	41,903	0	41,903
0000076P5519	09BD	20030831	41,903	0	41,903
0000076P5519	09BD	20030930	41,903	0	41,903
0000076P5519	09BD	20031031	31,903	0	31,903
0000076P5519	09BD	20031130	31,903	0	31,903
0000076P5519	09BD	20031231	31,903	0	31,903
0000076P5519	09BD	20040131	31,903	0	31,903
0000076P5519	09BD	20040229	21,903	0	21,903
0000076P5519	09BD	20040331	21,903	0	21,903
0000076P5519	09BD	20040430	21,903	0	21,903
0000076P5519	09BD	20040531	21,903	0	21,903
0000076P5519	09BD	20040630	21,903	0	21,903
0000076P5519	09BD	20040731	21,903	10,000	11,903

# FIG. 7

PN	Site	Date	Category	Existing	Optimum	Excess
0000076P5519	09BD	20030731	Base	41,903	0	41,903
0000076P5519	09BD	20031031	ST	31,903	0	31,903
0000076P5519	09BD	20040131	MT	31,903	0	31,903
0000076P5519	09BD	20040731	LT	21,903	10,000	11,903

7/13

8/13

FIG.  
8

PN	Site	Bucket Date	Existing	Optimum	Excess
0000076P5519	09BD	20030725	41,903	0	41,903
0000076P5519	09BD	20030731	41,903	0	41,903
0000076P5519	09BD	20030831	41,903	0	41,903
0000076P5519	09BD	20030930	41,903	0	41,903
0000076P5519	09BD	20031031	31,903	0	31,903
0000076P5519	09BD	20031130	31,903	0	31,903
0000076P5519	09BD	20031231	31,903	0	31,903
0000076P5519	09BD	20040131	31,903	10,000	21,903
0000076P5519	09BD	20040229	21,903	0	21,903
0000076P5519	09BD	20040331	21,903	0	21,903
0000076P5519	09BD	20040430	21,903	0	21,903
0000076P5519	09BD	20040531	21,903	0	21,903
0000076P5519	09BD	20040630	21,903	0	21,903
0000076P5519	09BD	20040731	21,903	10,000	11,903



# FIG. 9

PN	Site	Date	Category	Existing	Optimum	Excess
0000076P5519	09BD	20030731	Base	41,903	0	41,903
0000076P5519	09BD	20031031	ST	31,903	0	31,903
0000076P5519	09BD	20040131	MT	31,903	10,000	21,903
0000076P5519	09BD	20040731	LT	21,903	10,000	11,903

9/13

10/13

FIG.  
10

PN	Site	Bucket Date	Existing	Optimum	Excess
0000076P5519	09BD	20030725	41,903	0	41,903
0000076P5519	09BD	20030731	41,903	0	41,903
0000076P5519	09BD	20030831	41,903	10,000	31,903
0000076P5519	09BD	20030930	31,903	0	31,903
0000076P5519	09BD	20031031	31,903	10,000	21,903
0000076P5519	09BD	20031130	21,903	0	21,903
0000076P5519	09BD	20031231	21,903	0	21,903
0000076P5519	09BD	20040131	21,903	0	21,903
0000076P5519	09BD	20040229	21,903	0	21,903
0000076P5519	09BD	20040331	21,903	0	21,903
0000076P5519	09BD	20040430	21,903	0	21,903
0000076P5519	09BD	20040531	21,903	0	21,903
0000076P5519	09BD	20040630	21,903	0	21,903
0000076P5519	09BD	20040731	21,903	10,000	11,903

11/13

FIG.  
11

PN	Site	Date	Category	Existing	Optimum	Excess
0000076P5519	09BD	20030731	Base	41,903	0	41,903
0000076P5519	09BD	20031031	ST	31,903	10,000	21,903
0000076P5519	09BD	20040131	MT	21,903	0	21,903
0000076P5519	09BD	20040731	LT	21,903	10,000	11,903

12/13

FIG.  
12

PN	Site	Bucket Date	Existing	Optimum	Excess
0000076P5519	09BD	20030725	41,903	0	41,903
0000076P5519	09BD	20030731	41,903	0	41,903
0000076P5519	09BD	20030831	41,903	10,000	31,903
0000076P5519	09BD	20030930	31,903	0	31,903
0000076P5519	09BD	20031031	31,903	10,000	21,903
0000076P5519	09BD	20031130	21,903	0	21,903
0000076P5519	09BD	20031231	21,903	0	21,903
0000076P5519	09BD	20040131	21,903	0	21,903
0000076P5519	09BD	20040229	21,903	0	21,903
0000076P5519	09BD	20040331	21,903	0	21,903
0000076P5519	09BD	20040430	21,903	0	21,903
0000076P5519	09BD	20040531	21,903	0	21,903
0000076P5519	09BD	20040630	21,903	0	21,903
0000076P5519	09BD	20040731	21,903	10,000	11,903

13/13

FIG.  
13

<div>Data</div> <div>Inventory Consumption</div>	OT	PT	PO
ST	10,000	10,000	20,000
MT	0	10,000	0
LTA	20,000	10,000	10,000
LTI	11,903	11,903	11,903